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TITLE

INK FOR INK JET DYEING

$$D-X \stackrel{N}{\longrightarrow} N$$

$$R^7 \xrightarrow{R^4} 0 + CH_2CH_2O \xrightarrow{}_{n} H$$

CHO + CH2 CH2O + H

MO'8 CH1 80'M

X<sup>1</sup> X<sup>2</sup> - C - COOM I X<sup>3</sup>

ABSTRACT :

PURPOSE: To provide the title ink which has excellent long-term dispersion stability and does not cause the clogging of nozzles, etc., consisting of a specified reactive disperse dye, a nonionic surfactant, an anonic surfactant, water and an alkali-generating agent.

CONSTITUTION: 1~30% (by weight; the same applies hereinbelow) water-insoluble or difficultly water-soluble reactive disperse dye (A) of formula I (wherein D is a residue of a

water-insoluble dye; X is O, -NH-, YOR<sup>1</sup> or NR<sup>2</sup>R<sup>3</sup>; R<sup>1</sup>, R<sup>2</sup> and R<sup>3</sup> are each H, a (substd.)alkyl, an aryl or

an aralkyl group; R2 and R3 may be combined together to form a

five- or six-membered nitrogen-contg. heterocyclic ring), 0.2~75.2% mixture (B) of a

nonionic surfactant of formula II or III (wherein  $\mathsf{R}^4$  and  $\mathsf{R}^5$  are each H or  $\alpha$ -methylbenzyl;  $\mathsf{R}^6$  is H or methyl;  $\mathsf{R}^7$  is H, methyl or

 $\alpha$ -methylbenzyl provided that one of  $R^5$ ,  $R^6$  and  $R^7$  is

 $\alpha$ - methylbenzyl; n is 7~150; m is 6~30) and an anionic surfactant of formula IV (wherein M is Na, K or ammonium salt) and 0.5~15% alkali generating agent (C) of

formula V (wherein X<sup>1</sup>, X<sup>2</sup> and X<sup>3</sup> are each CI or Br;

M is Na, K or ammonium) are dissolved in 23.3~98.3% water.

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